

ITEM NO.	MH PART NO.	DESCRIPTION	QTY. REQ.	ITEM NO.	MH PART NO.	DESCRIPTION	QTY. REQ.
1	MT25-1083	Axle Housing	1	42	MT22-1139	Adapter Fitting	2
2	MT22-1214	Vent Extension	1	43	MT22-1138	Elbow Fitting, Vent	2
3	MT14-1068	Vent	3	44	MT22-1140	Jam Nut	2
4	MT14-1070	Fill Plug	1	45	11500192	Lock Washer, M10	4
5	MT14-1071	Drain Plug, Magnetic	1	46	11500778	Hex Bolt, M10 X 25	4
6	MT25-1070	Plug	1	47	MT22-1135	Bracket, Vent, L.H.	1
7	MT22-1084	Hex Bolt, Special	34		MT22-1136	Bracket, Vent, R.H. (Not Shown)	1
8	MT14-1222	Dowel Pin	2	48	MT22-1141	Retaining Ring	4
9	MT22-1087	Snap Ring	2	49	MT22-1142	Union Nut	4
10	MT22-1088	Roller Bearing, Axle Shaft, Inner	2	50	MT22-1143A	Tube Vent, L.H. (Includes Items #48 and 49)	1
11	MT22-1089	Oil Seal, Axle Shaft, Inner	2		MT22-1143B	Tube Vent, R.H. (Includes Items #48 and 49)	1
12	MT22-1090	Seal Holder (Avail. only in Kit. See Item #73)	2	51	MT22-1144	Pipe Fitting	2
13	MT22-1090F	Felt Wiper	2	52	MT22-1245	Plug, M8 X 12 - 1.25	2
14	MT22-1085	Yoke Housing, L.H.	1	53	MT22-1125	Bolt, Turn Stop M20 X 47 - 1.5	2
	MT22-1086	Yoke Housing, R.H. (Not Shown)	1	54	MT22-1126	Hex Nut, Special	2
15	MT22-1091A	Shim, Trunnion, 1.00 MM	AR	55	MT94-4359	Dowel Pin	2
	MT22-1091B	Shim, Trunnion, 1.20 MM	AR	56	MT22-1103	Dowel Pin	2
	MT22-1091C	Shim, Trunnion, 0.40 MM	AR	57	MT22-1127	Stud, Steering Arm/Tie Rod Arm	8
	MT22-1091D	Shim, Trunnion, 0.60 MM	AR	58	MT25-1125A	Spacer to the Bumper	AR
	MT22-1091E	Shim, Trunnion, 1.40 MM	AR		MT25-1125B	Spacer to the Bumper	AR
16	MT22-1092	Lock Pin	4		MT25-1125C	Spacer to the Bumper	AR
17	MT22-1093	Hex Nut, Fine Thread, M16 X 1.5	4	59	MT94-4358	Spacer	2
18	MT22-1097	Bearing Case, Upper (Avail. in Kit: Item #71)	2	60	MT22-1128	Brake Chamber Bracket, L.H.	1
19	MT22-1095	O Ring Kit	2		MT22-1129	Brake Chamber Bracket, R.H.	1
20	MT22-1096	Thrust Disk (Avail. in Kit. See Item #71)	2	61	MT25-1130	Steering Arm, L.H.	1
21	MT22-1094	Bearing Case, Lower (Avail. in Kit: Item #71)	2		MT25-1131	Steering Arm, R.H. (Not Shown)	1
22	MT25N-1098	Knuckle Assy., L.H.5	1	62	85T23-08	Lock Wire	2
	MT25N-1099	Knuckle Assy., R.H. (Not Shown)	1	63	MT22-1124	Castle Nut	8
23	MT93-1282	ABS Sensor (Wabco)	2	64	MT22-1320	Tie Rod Arm, L.H.	1
	MT93-2035	ABS Sensor (Bendix)	2		MT22-1321	Tie Rod Arm, R.H. (Not Shown)	1
23a	MT93-1283	Sensor Spring Clip	2	65	MT22-1114	Roller Bearing, Axle Shaft, Outer	2
24	MT22-1241	Bushing, Brake Shoe Pin	4	66	MT22-1115	Snap Ring	2
25	MT22-1105	Hex Bolt, Special	4	67	MT22-1116	Oil Seal, Axle Shaft, Outer	2
26	MT22-1106	Dowel Pin	4	68	MT22-1117	Dust Shield, Axle Shaft, (Includes Felt Wiper)	2
27	MT22-1176	Dust Shield	2	69	11500190	Lock Washer, M6	8
28	11500773	Hex Bolt, M8 X 16	12	70	11503946	Hex Bolt, M6 X 12	8
29	11500191	Lock Washer, M8	12	71	MT22-1215	Thrust Bearing Kit (Incl. Items #18, 19, 20, 21)	2
30	MT22-1132	Nut, Wheel Bearing	4	72	MT22-1285	O-Ring (119 X 5)	2
31	MT22-1133	Lock Ring, Wheel Bearing	2	73	MT22-1205	Seal Holder Assembly (Incl. Items #11, 12, 13)	2
32	MT22-1101	Oil Seal, Trunnion Pin	2	74	MT22-1253	Nut, Wheel Bearing Kit (Incl. Items #30, 31)	2
33	MT22-1102	Trunnion Pin Bushing	4				
34	MT22-1107	Trunnion Pin, Upper (Short)	2				
35	MT22-1108G	Trunnion Cover Gasket	4				
36	MT22-1108A	Trunnion Cover	2				
37	271285	Grease Fitting 45°	4				
38	MT22-1111	Trunnion Pin, Lower (Long)	2				
39	MT25-1108	Trunnion Cover, Lower	2				
40	11500715	Bolt M8 X 25 - 1.25	12				
41	11500191	Lock Washer M8	12				
AR = As Required							

AXLE HOUSING — MT25H